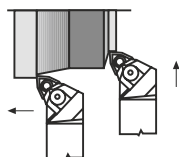
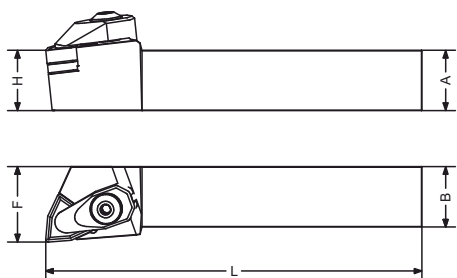


# DWLNR/L

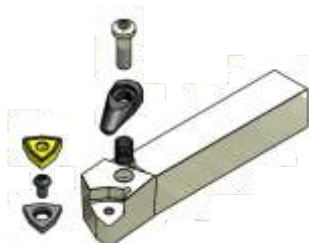
External turning tools  
Outils de tournage extérieur  
Werkzeuge für Aussenbearbeitung  
Utensilios para torneado exterior

Utensili per tornitura esterna



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di Ricambio / Spare Parts					
	F	H	B	A	L							
DWLNR/L 2020K 08	25	20	20	20	125	WNM..0804	DT01N	V6020	M6210	S8008P	VD0408B	CBR30
DWLNR/L 2525M 08	32	25	25	25	150	WNM..0804	DT01N	V6020	M6210	S8008P	VD0408B	CBR30
DWLNR/L 3232P 08	40	32	32	32	170	WNM..0804	DT01N	V6020	M6210	S8008P	VD0408B	CBR30

MATERIALI - MATERIALS	HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min							
				CT9325	PT4320		PT8130				
P ACCIAIO NON LEGATO - NOT ALLOY STEEL ACCIAIO LEGATO - ALLOY STEEL ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	120-300	0,2	1-3	200	250		180				
	180-350	0,15	1-3	150	180		120				
	300-330	0,15	1-3	100	120		80				
M INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3	130	110		130				
K GHISA GRIGIA - GREY CAST IRON GHISA SFEROIDALE - SPHEROIDAL CAST IRON GHISA MALLEABILE - MALLEABLE CAST IRON	120-260	0,25	1-3		220						
	160-250	0,2	1-3		200						
	130-230	0,2	1-3		180						
N ALLUMINIO E SUE LEGHE - ALUMINIUM RAME E SUE LEGHE - COPPER NON METALLICI - PLASTICS	60-130	0,2	1-3								
	90-110	0,15	1-3								
		0,15	1-3								
S LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY TITANIO E SUE LEGHE - TITANIUM	200-320	0,15	1-2		40						
	400-1050	0,15	1-2		50						



B x 15

L 2 - L 7



B 20